

### **Installation Instructions**

# 2003–2016 Ford F-250 thru F-550 Super Duty Crew Cab — Fits DU-HA Part Number 60/40 Split Bench Seats

#### **Tools Required:**

// 18mm socket or T-55 Torx // T-40 Torx

#### **Installation Instructions:**

**Underseat Storage** 

- Lift up the back seats.
- On the driver's side floor in the back seat, remove the 2nd bolt in that secures the metal tray to the floor, using an 18mm socket or a T-55 Torx bit (depends on year of truck).
- Fold out the metal trays underneath the back seats.
- 4 Remove the 6 bolts on the top of the tray that hold the tray in place, using a T-40 Torx.
- Remove the metal tray.
- 6 Secure all the bolts back in place, except for the 2 bolts closest to the back of the cab. Those remaining 2 bolts will be used to secure the DU-HA in place.
- Set the DU-HA under the back seats.
- Line up the pre-drilled holes in the DU-HA with the back 2 bolt holes. Secure the back 2 bolts in place, using the T-40 Torx.
- If desired, assemble foam organizer/gun racks with plastic stiffeners according to instructions on page 2. Install by sliding them into the channel slots in the DU-HA until they hit the bottom of the DU-HA (as pictured).

## **Safety Instructions:**

Warning: Seat bottom must be latched down at all times while vehicle is moving. Make sure the DU-HA is secured in the vehicle according to installation instructions. Do not store explosives or hazardous materials in the DU-HA. Do not place loaded guns in the DU-HA.

For further instructions refer to truck owners manual or contact DU-HA, Inc.

Part	Description	Qty
Α	DU-HA Storage Unit	1
В	Foam Organizer / Gun Rack	2
С	Plastic Stiffener	4















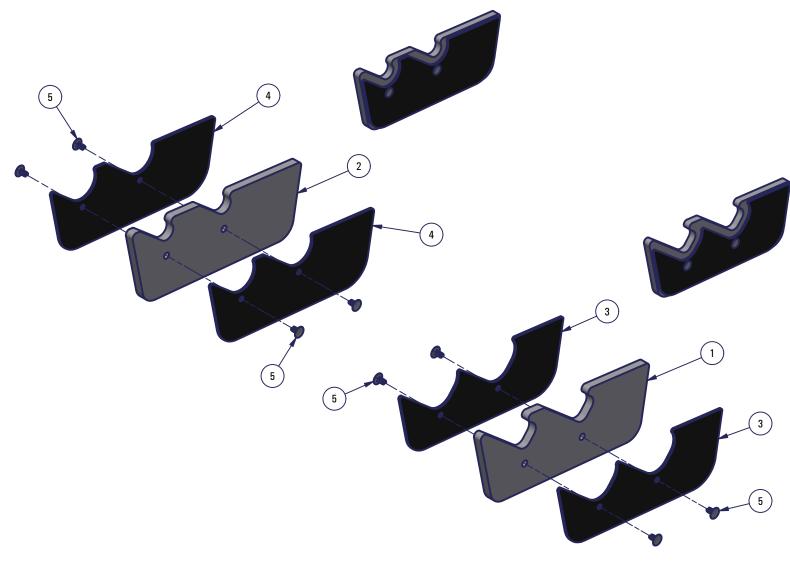




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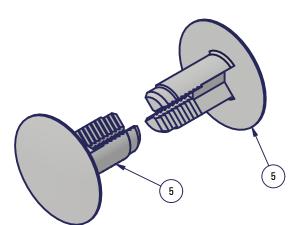


# **Divider 20067 Assembly -**03-16 F250 SD Crew Underseat (Fits 20067, 20094)



Step 1: Use the provided hardware to assemble the gun rack \ dividers. Place a stiffener on each side of the foam and line up the holes.

Step 2: Use the Rachet Rivets (5) to secure. Insert Ratchet Rivet (5) into the holes in stiffener, through the foam and from the other side insert another Rachet Rivet (5) through the other stiffener, make sure the teeth on the Rachet Rivets (5) oppose each other (as shown in detail) and line them up and push together using thumb or finger on each side, repeat for other holes. Do this for each gun rack \ divider.



Parts List							
ITEM	ΩТΥ	PART NUMBER	DESCRIPTION				
1	1	1001309	20067 Left Gun Rack Foam				
2	1	1001310	20067 Right Gun Rack Foam				
3	2	1001321	20067 Left Gun Rack Stiffener				
4	2	1001322	20067 Right Gun Rack Stiffener				
5	8	1001297	Rivet Ratchet .5 Long x .406 OD Head - Black - 120308B				